

### Abstract of the Disclosure

The invention relates to an operating substance tank (1), especially for a portable handheld work apparatus (2) having a fill opening (3) and an outflow opening (4). The operating substance tank (1) is configured from a first housing part (6) and a second housing part (7) connected to the first housing part in order to configure the operating substance tank (1) in a simple assembly so that the operating substance can be made available without disruption. A filter wall (8) is configured as one piece from a housing part (6) and partitions the tank housing (5) of the operating substance tank (1) into at least two spaces (9, 10).